

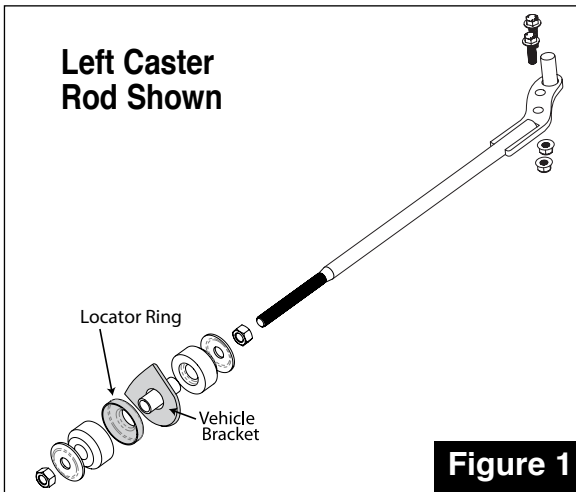
CLASSIC FORD ADJUSTABLE CASTER ROD

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Remove forward cotter pin, nuts, and bushing from OE caster rod. Remove bolts holding OE caster rod to lower control arm. Remove caster rod.
2. Install provided 5/8" nut, washer, bushing, and inner sleeve on SPC caster rod, as shown in **Figure 1**.
3. Using inner nut, adjust position of installed components to be in the approximate location as OE rod.
4. Install threaded portion of SPC caster rod into forward body mount and position steer stop end of rod so the 1/2" holes align with holes in OE lower control arm. Install provided 1/2" bolts and nuts loosely to attach SPC caster rod to OE lower control arm.
5. Install stamped locator ring into body mount. Orient as shown in **Figure 1**.
6. Install forward bushing, washer, and 5/8" nut. Loosely tighten nut, verifying locator ring is sitting within body mount.
7. Torque caster rod to lower control arm bolts to 90 ft-lb [122 Nm].



8. Adjust caster to desired setting by threading the bushing assembly forward or rearward on caster rod. Torque caster rod adjustment nuts to 75 ft-lb (102 Nm) and install provided cotter pin.
9. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



Specialty Products Company®

4045 Specialty Pl. • Longmont, CO 80504 • (303) 772-2103 • Fax: (303) 772-1918

www.specprod.com • www.spcperformance.com • Email: info@specprod.com

Toll Free Technical Hot Line: 1-800-525-6505

Printed in U.S.A

©2014 Niwot Corp. dba Specialty Products Co.® • Form No. 94230INS • Rev. 11/22 • ECN #3165