

PART NO. 66055

Instruction Sheet CHRYSLER REAR TOE BUSHING

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part

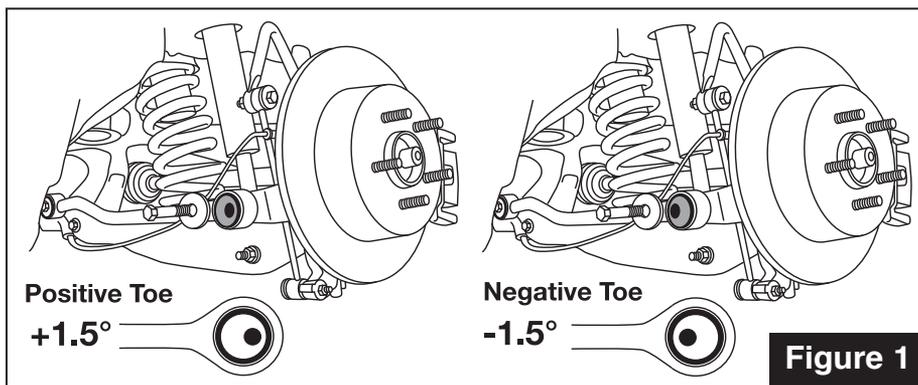
1. Always check for loose or worn parts, tire pressure and tire wear.
2. Before disassembly determine desired alignment change.
3. Raise vehicle by body and support with safety stands. Remove rear wheel assembly.
4. Remove bolts from rear-most lower control arm where it connects to the knuckle. Gently drop arm down and press out arm bushing using SPC #40910 bushing press and #66025 press adapter kit.

Note: A 'fixed' $\pm 1.5^\circ$ of toe change will be achieved by 'clocking' the SPC bushing as shown in *Figure 1*. Use factory cam to fine tune rear toe adjustment.

5. Properly index and press bushing into arm using #40910 bushing press and #66025 press adapter kit.
6. Reinstall arm on knuckle leaving bolts loose. **Set suspension at normal ride height and torque bushing bolt to manufacturer's specification.**

NOTE: Tightening fasteners with vehicle in raised position may cause premature bushing wear due to preloading the bushing.

7. Reinstall rear wheel assembly.
8. Adjust rear toe, re-check alignment and road test vehicle.



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