

# PART NO. 66037

## Instruction Sheet - Front Cams

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Note:** This bolt provides a fixed amount of change only. Both positive and negative  $\pm 0.3$  degrees can be obtained depending on bolt orientation at installation. Use bolt in frame end of lower control arm for camber adjustment or frame-end of trailing link/strut for caster adjustment. To avoid breaking the tabs in the bushing, do not force the bolt or attempt to turn it.

**Note:** For Camber change on some applications, steering rack must be moved to allow bolt replacement.

### Plan Ahead - Read All Instructions BEFORE Installing Part

*Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.*

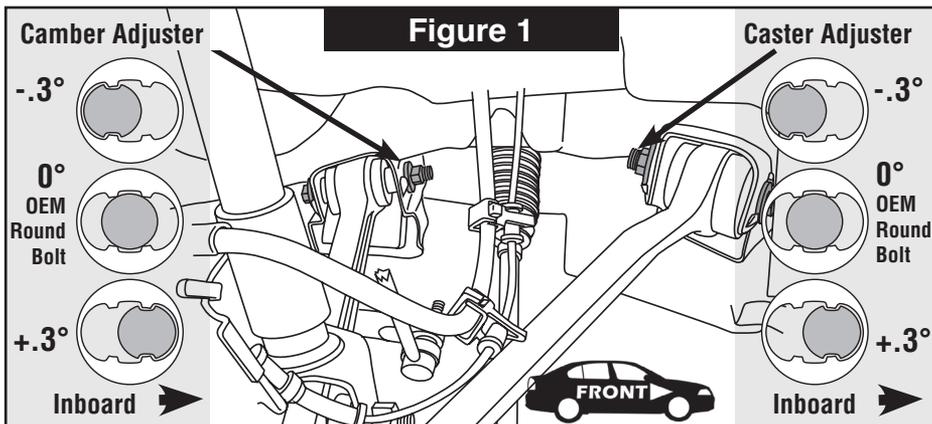
1. Remove original bolt at location requiring adjustment.
2. Place one thick washer on bolt; slide up to head end.
3. Install bolt and washer with orientation according to desired change (Fig.1)
4. Add second washer and nut but do not tighten.
5. Jounce suspension and confirm alignment readings.
6. Tighten nut to factory specification.

#### **NOTE: DO NOT TURN BOLT**

**Note:** for Caster location a crowfoot wrench may be necessary.

**Always check for proper clearance between suspension components and other components of the vehicle.**

7. Complete alignment and road test vehicle.



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