

PART NO. 25385

Instruction Sheet

100 SERIES LAND CRUISER CAM BOLT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise front of vehicle and support by frame.
2. Pre-assemble SPC cam bolts by placing one cam washer onto each bolt.
3. Remove OE cam bolt from upper arm.

NOTE: Replace cam bolts one at a time.



Tech Tip: Temporarily remove the OE brake line bracket for more working room.

4. Install SPC Cam bolt in same direction. Loosely install mounting hardware.

NOTE: Tightening fasteners with vehicle in raised position may cause premature bushing failure.

5. Lower vehicle onto tires and settle suspension to normal ride height.
6. Adjust cam bolts by turning head of SPC Cam bolt.
7. When finished adjusting, hold head of bolt in position and torque nut to 72 lb-ft (98 Nm).
8. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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