

## PART NO. 21060

### Instruction Sheet OE UPPER CONTROL ARM HARDWARE REPLACEMENT KIT

(TOYOTA TACOMA, 4RUNNER, FJ CRUISER, SEQUOIA, TUNDRA)

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*


#### Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise front of vehicle and securely support.
2. Remove arm-to-frame bolt per manufacturer procedure ensuring proper knuckle support is used to protect wiring and hosing from excessive stress. Discard original hardware.
3. Place one supplied offset washer onto head of new arm-to-frame bolt. Offset washer flange should be away from bushing flange, see **Figure 1**.

**NOTE:** Offset washers designed for OE replacement. Verify washer compatibility with aftermarket applications.

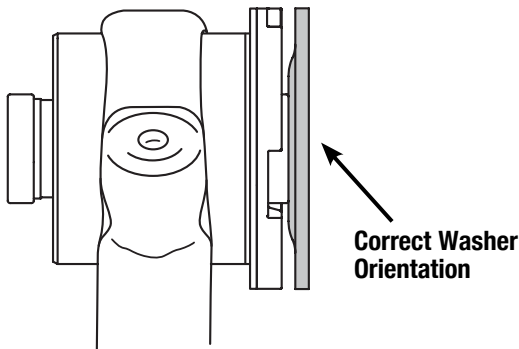
4. Install arm-to-frame bolt by reversing removal process. Place second supplied offset washer over protruding end of bolt. Again, ensure that offset washer flanges are installed away from bushing flange, see **Figure 1**.
5. Using provided nut, torque to 95 ft-lb [129 Nm].

 **WARNING:** Tightening fasteners with vehicle in raised position may cause premature bonded rubber bushing failure. Follow proper guidance depending on bushing type/technology.

6. Lower vehicle and road test.

Always check for proper clearance between suspension components and other components of the vehicle.

**Figure 1**



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