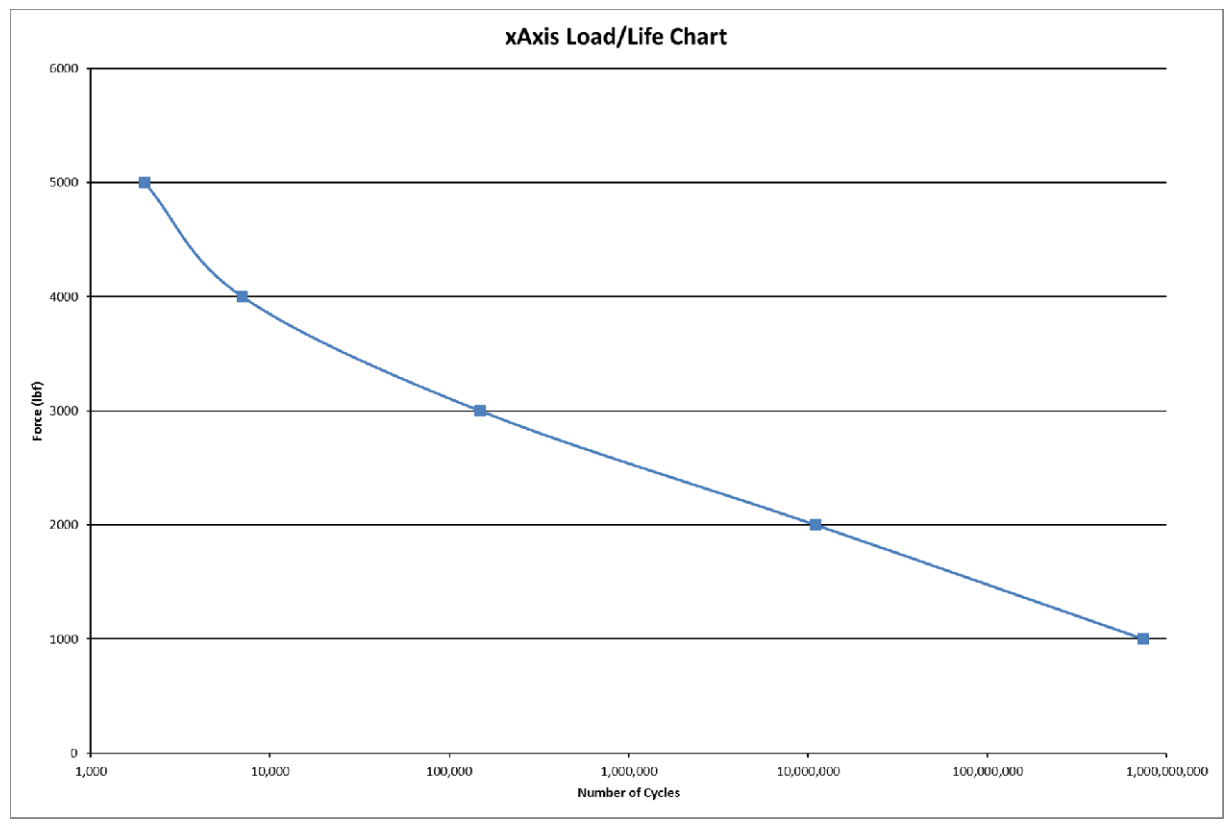


End ring bore shall be
0.08 - 0.13mm [.003 - .005"]
smaller than nominal OD
for proper press-fit.



LINEAR mm[in] ANGLE (deg.)
None±1.00 [X ±.040"] None± 2.0°
.X ±0.50 [XX ±.020"] .X ± 1.0°
.XX ±0.25 [XXX±.010"] .XX ± 0.5°
CONFORMS TO
ASME Y14.5

15631 Assembly, xAxis Ball Joint