## PART NO. 86680 Instruction Sheet EXPEDITION REAR CAMBER KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

- 1. Before beginning any alignment always check for loose or worn parts, tire pressure, and odd tire wear patterns.
- 2. Raise and support vehicle and remove rear tire.
- 3. Remove upper rear control arm to knuckle mounting bolt.
- Install new bolt into new cam washer so head of bolt fits in cam recess.
- Install cam plate so pins lock into existing holes in control arm and install bolt and cam assembly so that cam is in cam plate recess.
- 6. Install new nut and tighten slightly.
- Reinstall wheel and alignment equipment.
  Adjust camber by rotating bolt head to desired camber change.
- 8. Torque nut to manufacturer's specification.

Always check for proper clearance between suspension components and other components of the vehicle.

Adjust rear toe, recheck alignment and road test vehicle.



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