

## PART NO. 72630

### PORSCHE TRAILING LINK (PR)

### Instruction Sheet

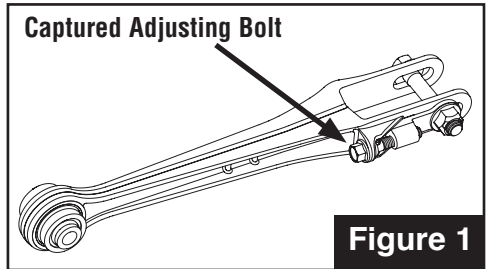
*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

#### Plan Ahead - Read All Instructions **BEFORE** installing part

*Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.*

1. Raise vehicle and support by frame so suspension hangs free.
2. Remove front/rear tire and wheel assembly.
3. Remove OE trailing arm.

**NOTE:** If equipped with OE brake air deflector, remove from OE arm and save for later.

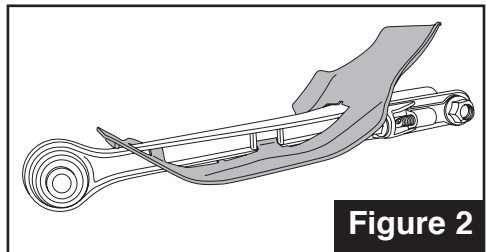


4. Set length of new SPC adjustable trailing arm to match OE arm using captured adjuster bolt. **Figure 1**
5. If equipped, reinstall OE brake air deflector on new trailing arm in same orientation as OE arm. **Figure 2**
6. Install new trailing arm with captured adjuster bolt oriented down.
7. Torque trailing arm to chassis bolt to manufacturer's specification.
8. Lightly tighten trailing arm to lower control arm bushing bolt.
9. Reinstall tire and wheel assembly and lower vehicle.
10. If necessary, adjust camber to desired setting, then loosen trailing arm to lower control arm nut  $\frac{1}{4}$ - $\frac{1}{2}$  turns.

**NOTE:** Bushing joints should not be adjusted while fasteners are tight, this may cause premature bushing failure.

11. Adjust caster / setback to desired setting, then torque trailing arm to lower control arm nut to manufacturer's specification.
12. Complete alignment and road test vehicle.

**Always check for proper clearance between suspension components and other components of vehicle.**



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