



**Instruction Sheet  
ADJUSTABLE REAR ARMS**

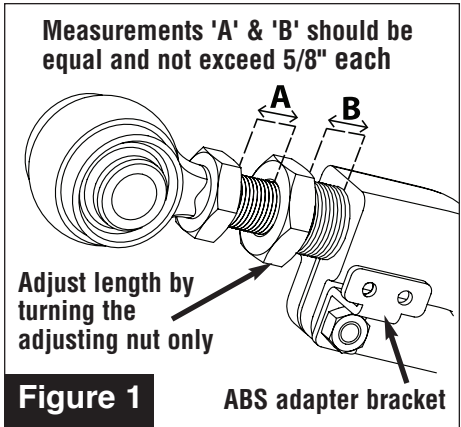
*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

1. Always check for loose or worn parts, tire pressure and tire wear.
2. Raise vehicle directly under rear coil springs so suspension is loaded and support with safety stands. Remove rear wheel assembly.
3. Remove bolt holding ABS bracket on arm.
4. Take off stock rear upper control arm by removing both inner and outer bolts.
5. Adjust new control arm so outer bushing and adjusting nut are threaded completely into arm.  
**NOTE: The forged link holding the bushing may stop before the threading is all in the arm, this is OK.**
6. While holding outer bushing from turning, unscrew large, 32mm adjuster, nut until arm length is approximately the same as stock arm.
7. Being careful not to rotate adjuster nut or outer bushing, install arm onto vehicle. Install stock bolts and lightly tighten.
8. Place supplied ABS adapter bracket on pinch bolt and insert into pinch bolt hole with bracket oriented towards the rear of the car (**Figure 1**). Using factory bolt attach the factory ABS bracket to adapter bracket.
9. Tighten to manufacturers specifications. Make sure suspension is fully loaded before tightening the bushing bolts.
10. Install tire and wheel assembly and lower vehicle.
11. Adjust camber by turning large 32mm adjusting nut until desired camber is reached.

**Warning: the gap between the large adjusting nut and the outer end of the arm should not exceed 16mm (5/8"), measurement "A" - Figure 1. Exceeding the range of adjustment may cause the arm to fail and void the warranty.**

12. Tighten small pinch bolt and nut to 20 lb-ft. Tighten jamb nut against adjuster nut.
13. Adjust rear toe, recheck alignment and road test vehicle.

**Always check for proper clearance between suspension components and other components of the vehicle.**



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