

PART NO. 72110

Instruction Sheet

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**BMW REAR
CAMBER ARM**

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Before beginning any alignment always check for loose or worn parts, tire pressure and odd tire wear patterns. Determine amount of rear camber needed. Raise rear of vehicle and support body on jack stands.

2. Remove the inner and outer rear lower control arm mounting bolts and remove the arm from the vehicle.

Note: It may be necessary to lower the rear member to fully remove the inner bolt.

3. Install the **72110** adjustable arm using the OE bolt on the inboard side and the new supplied bolt on the outboard side. Lower the vehicle and torque both bolts to manufacturer's specifications.

Note: Tightening the bolts with the vehicle in the raised position may cause premature bushing wear due to preloading the bushings.

4. Adjust camber by loosening jam nuts and turning the center piece to desired camber specification.

Note: The maximum length of the arm is reached when the flat on the end of the center adjusting rod is visible. Do NOT lengthen the arm beyond this point.

5. Tighten the jam nuts, set rear toe to specifications, complete alignment and road test the vehicle.



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