

## PART NO. 69450 & 69460

**SPC**  
**PERFORMANCE**

## Instruction Sheet REAR TOE LINK

***This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.***

1. This part can be installed either by raising the vehicle and supporting with jack stands or with the vehicle on the ground.
2. Remove the rear toe adjusting bolt at the inner end of the toe link.
3. Remove the two bolts in the center mount of the main control arm that retain it to the body.
4. Pull down on the toe link end of the main control arm and remove the bolt holding the toe link to the main control arm.
5. Before installing the replacement toe link, make sure there is an equal amount of threads showing on either side of the center turnbuckle adjuster and the locknuts are loose.
6. Eight rod end spacers are included in the kit. Place one spacer on each side of the rod end and then install the rod end into the main control arm. Install the retaining bolt and tighten to manufacturer's specifications.
7. Reinstall bolts holding main control arm to body and tighten to manufacturer's specifications.
8. Install toe adjusting bolt through frame bracket and new toe link (using 2 more of the rod end spacers). Tighten bolt to manufacturer's specifications making sure toe adjusting bolt in the slot is moved towards the center of the vehicle. Repeat these steps on the other side of the vehicle.
9. Install alignment equipment and adjust toe to specifications by turning adjusting sleeve. Tighten lock nut securely. If inner lock not is not accessible with a wrench, use a large flat screwdriver and wedge it between the locknut and the frame, then tighten the center turnbuckle. If more range is needed the stock toe adjusting bolt can be used to change rear toe.

Always check for proper clearances between suspension components and other components of the vehicle.

10. Adjust front and rear alignment angles and road test vehicle.



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