

PART NO. 69100 & 69200

SPC PERFORMANCE

Instruction Sheet EXTREME PERFORMANCE LOWER REAR CONTROL ARM

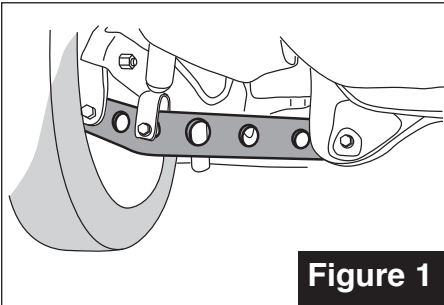
This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Read all instructions before proceeding with installation.

To obtain proper camber adjustment after installation of this product, it is recommended that the 67030 EZ Arm XR™ also be installed.

1. Raise rear of vehicle by pinch welds and support securely letting rear suspension hang.
2. Remove rear tire and wheel assembly.
3. If vehicle is equipped with anti-lock brakes, remove two wiring connector bolts and use caution not to damage wiring.
4. If vehicle is equipped with an anti-roll bar, remove bolt attaching anti-roll bar to lower control arm.
5. Remove three bolts through bushings that attach lower control arm to wheel hub, bottom of strut housing, and inner frame bracket.
6. Remove arm from vehicle.
7. Install new arm in position. If equipped, make sure the wiring for the anti-lock brakes is in its proper position on top of the control arm and use caution not to damage wiring.
8. Install the three retaining bolts through bushings but **DO NOT** tighten. Tighten the anti-lock brake wiring harness retaining bolts to manufacturer's specifications.
- 9a. **69100 ONLY** On SI models, install the anti-sway bar link into the hole provided on the 69100 arm and tighten nut to manufacturer's specifications.
- 9b. **69200 ONLY** If equipped, install the anti-roll bar using the new retaining bolt with the spacer supplied between the anti-roll bar link and the lower control arm and tighten bolt to manufacturer's specifications.

Always check for proper clearance between suspension components and other components of the vehicle.



10. Install tire and wheel assembly and torque lug nuts to manufacturer's specifications.
11. Lower vehicle so weight of vehicle is resting on tires.
12. Tighten bolts through bushings that attach lower control arm to wheel hub, bottom of strut housing, and inner frame bracket to manufacturer's specifications.
13. Repeat procedure for opposite side.
14. Adjust rear camber and toe to specifications and road test vehicle.



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