

PART NO. 67668

SPC PERFORMANCE®

Instruction Sheet SUBARU REAR TOE CAM W/ BUSHING

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions **BEFORE** installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise vehicle and support by frame so rear suspension hangs free.
2. Remove OE toe cam assembly and toe link per manufacturer's procedure.
3. Using press tool SPC #40920 or #72509 and press tool adapter SPC #67647, press bushing out from toe link.
4. Press SPC bushing into OE toe link until centered using press tool.
5. Assemble SPC toe cam by placing one cam over bolt.
6. Reinstall toe link and loosely install mounting hardware using SPC cam/bolt assembly.
7. Hand-tighten nuts to take up slack, but still allow assembly to be rotated.

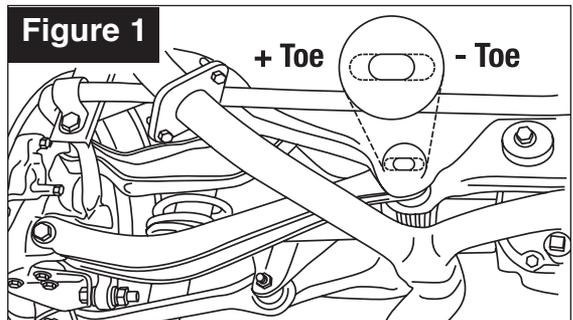
NOTE: Tightening bushing bolts with suspension in raised position may cause premature bushing failure.

8. Lower vehicle and jounce suspension.
9. Tighten toe link to knuckle mounting hardware to manufacturer's specification.
10. Adjust toe by turning SPC cam bolt.

NOTE: Cam will use full throw of OE slot and will not be able to be turned 360°. If extended change is desired, elongate hole by 2mm (Use SPC #85127 Rotary File or equivalent) to take advantage of SPC cam's additional offset (Figure 1).

11. Once desired setting is achieved, tighten nut on SPC cam/bolt assembly to 75 lb-ft (102Nm).
12. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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Form No. 67668INS

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