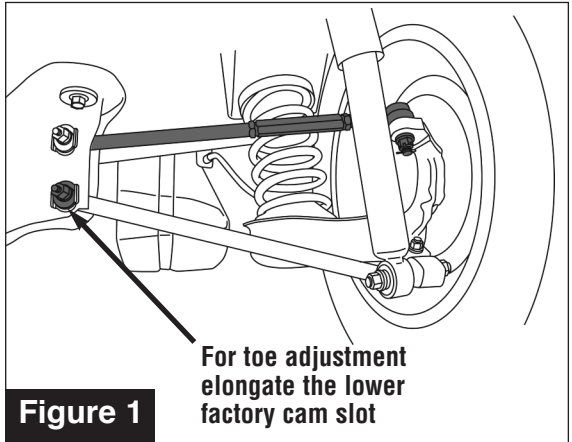


PART NO. 67495

Instruction Sheet ADJUSTABLE REAR ARM & CAM BOLT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Raise rear of vehicle and support with jack stands.
2. Remove ball joint nut on upper control arm and break taper using SPC tool #8370 or equivalent.
3. Remove inner control arm to frame cam-bolt and remove control arm from vehicle.
4. Before installing adjustable control arm into vehicle make sure there is an equal amount of threads showing on either side of the adjusting turnbuckle.
5. Install control arm into frame with stock cam-bolt in neutral position. Snug nut but do not tighten.
6. Install ball joint stud into knuckle. Install castle nut, tighten to factory specification and install cotter pin.
7. Remove factory lower cam-bolt and drop lower control arm out of way.
8. Using SPC #85130 Rotary File Set or similar, elongate factory cam slots to edges of factory reaction brackets.
9. Reinstall factory lower control arm and install extended range cam-bolt assembly, lightly tightening cam nut.
10. Lower vehicle and tighten inner upper control arm bolt to factory specifications.
11. Reinstall alignment equipment and compensate.
12. Adjust rear camber and toe using a combination of turnbuckle and extended cam-bolt. When finished, tighten all bolts to factory specifications.
Always check for proper clearance between suspension components and other components of the vehicle.
13. Complete vehicle alignment and road test vehicle.e alignment and road test.



Specialty Products Company[®]

P.O. Box 923 • Longmont, CO 80502 • (303) 772-2103 • Fax: (303) 772-1918
www.specprod.com • www.spcperformance.com • Email: info@specprod.com

Toll Free Technical Hot Line: 1-800-525-6505

Form No. 984951

©2014 Niwot Corp. dba Specialty Products Co[®] • Printed in U.S.A. • Rev. 9/14 • ECN#1742