

## PART NO. 67477

### Instruction Sheet CIVIC TOE CAM KIT

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

#### Plan Ahead - Read All Instructions **BEFORE** installing part

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise rear of vehicle and properly support by frame.
2. Remove inboard end of OE rear lower toe arm per manufacturer's procedure.

**CAUTION:** Spring is under load. Always use appropriate safety devices to support weight of vehicle while servicing any suspension component.

3. If additional toe adjustment is needed over OE adjustment, use SPC #85130 Rotary File Set or equivalent to elongate factory cam slots to edge of OE reaction tabs. Otherwise, proceed to step 4.

**NOTE:** If slots are not elongated, SPC cam will only rotate back and forth within OE adjustment range instead of full revolution of cam for full adjustment range.

4. Reinstall OE rear lower toe arm per manufacturer's procedure using SPC cam bolt on inboard side of arm. Lightly tighten mounting hardware so that cam may still rotate between reaction shoulders.

**NOTE:** Tightening fasteners with vehicle in raised position may cause premature bushing failure.

5. Lower vehicle onto tires.
6. Adjust rear toe by turning head of SPC cam bolt.
7. Once rear toe is adjusted, hold head of cam bolt from turning and torque nut to 60 lb-ft [81Nm].
8. Complete alignment and road test vehicle.

**Always check for proper clearance between suspension components and other components of vehicle.**



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