

PART NO. 67465 **Instruction Sheet**

HONDA CIVIC REAR CAMBER KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

1. Always check for loose or worn parts, tire pressure and tire wear.
2. Raise vehicle by body and support with safety stands. Remove rear wheel assembly.
3. Remove one outer and two inner stock rear upper control arm bolts and remove control arm.
4. Press out the bushing on the inner end of the control arm using the #75980 press adapter set with the #7250 ball joint press tool. Press the new supplied bushing into the arm with the same press tool adapters. Follow the instructions included in the tool adapter kit.

Note: The #75980 press tool adapters are recommended for installation of the bushing and will aid in pressing the new bushing straight into the arm.

5. Bolt the supplied bracket assembly to the body with the stock bolts making sure the angled ends of the bracket on top near the bolt holes is facing inward towards the center of the vehicle.
6. Install one cam washer then one flat washer on the bolt and install the bolt through the bracket and control arm. Install one flat washer, one cam washer and the nut. Tighten lightly.
7. Install the stock bolt on the outboard end of the control arm and tighten lightly.
8. Reinstall wheel assembly and lower the vehicle (or load the suspension) and tighten outboard arm bolt to manufacturer's specifications.
9. Adjust camber to desired reading with cam bolt then tighten cam bolt nut to 70 lb-ft. Make sure cam washers lay flat on bracket before tightening.
10. Adjust rear toe to specifications.

Always check for proper clearance between suspension components and other components of the vehicle.

11. Recheck alignment readings, adjust toe, and road test vehicle.



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