



**Instruction Sheet
ADJUSTABLE REAR ARMS**

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Before beginning alignment check for loose or worn parts, proper tire pressures, and odd tire wear patterns.

Plan Ahead - Read All Instructions BEFORE installing part.

1. Raise rear of vehicle by lower control arms as close to the tire as possible to keep the suspension loaded close to normal ride height.
2. Remove tire/wheel.
3. Remove stock rear upper control arm by removing both inner and outer bolts.
4. Adjust the new control arm so the outer bushing and adjusting nut are threaded completely into arm with no threads showing.
5. Hold the outer bushing from turning and unscrew the large 32mm adjusting nut until the arm length is approximately the same as the stock arm.
6. Install arm onto vehicle using stock bolts and tighten to manufacturers specifications.

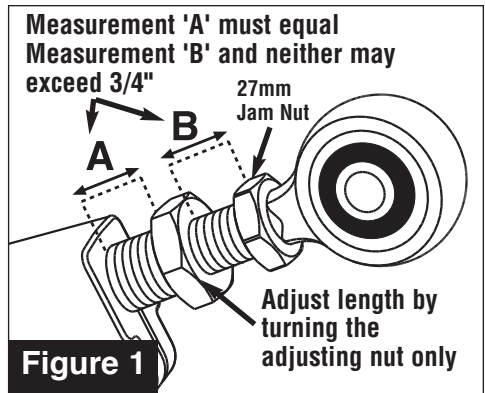
Note: While installing the arm be careful not to rotate adjuster nut or outer bushing.

7. Tighten inner and outer arm mounting bolts. The inner bolt **MUST** be tightened with the suspension at or very close to normal ride height. Tightening the bolt with suspension at droop will result in premature failure of the bushing, and will not be covered by warranty.
8. Install tire and wheel assembly and lower vehicle.
9. Adjust camber by turning large 32mm adjusting nut until desired camber is reached.

Warning: The gap between the large adjusting nut and the outer end of the arm should not exceed 19mm (3/4"). See Fig #1. Exceeding the range of adjustment of these arms may cause the arm to fail and void warranty.

10. Tighten small pinch bolt and nut to 18 lb-ft. Tighten 27mm jam nut tightly against adjuster nut.
11. Adjust rear toe, recheck alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



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