

# PART NO. 67293

## Instruction Sheet

### UPPER SETBACK ARM

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part**

*Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.*

1. Raise and safely support vehicle by body and remove rear wheel and tire assemblies.
2. Remove bolts holding OE upper rear setback arm.
3. Adjust control arm to approximate OE length by turning hex adjuster. Ensure that adjustable arm has equal threads showing on either side of hex adjuster.
4. Install adjustable control arm and LOOSELY install mounting hardware, using provided nut on clevis bolt.

**NOTE: Tightening fastener with vehicle in raised position may cause premature bushing failure due to preloading bushing.**

5. Reinstall tire and wheel assembly and lower vehicle.
6. Torque fasteners to manufacture specification.
7. Adjust toe using stock toe adjuster cam. Adjust set back arm length by rotating hex adjuster. To lock desired setting, tighten both jam nuts.

**NOTE: Maximum length of arm is reached when machined flat on threaded rod is visible at end of hex adjuster. DO NOT lengthen arm beyond this point.**

8. Complete alignment and road test vehicle.

If this arm is being used in conjunction with #67290, #67291, #67293 and 67295 control arms, refer to instructions for #67289 arm set.

**Always check for proper clearance between suspension components and other components of vehicle.**



**Specialty  
Products  
Company®**

4045 Specialty Pl. • Longmont, CO 80504 • (303) 772-2103  
www.specprod.com • Email: info@specprod.com ECN#2547

**Toll Free Technical Hot Line: 1-800-525-6505** Printed in U.S.A.  
**For warranty information go to: [www.specprod.com/warranties](http://www.specprod.com/warranties)**