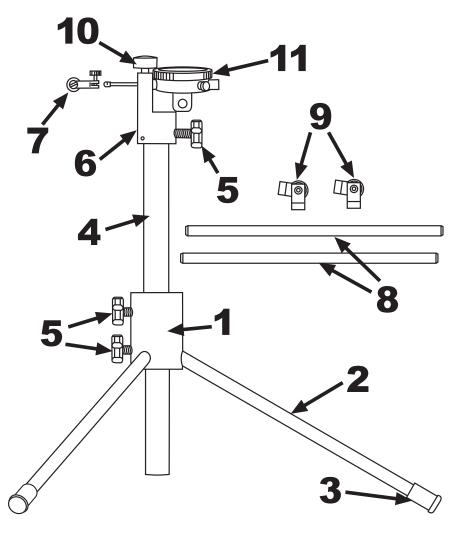
### **ASSEMBLY INSTRUCTIONS**

- 1. Screw in 3 legs (#2) into Base Center Housing (#1)
- 2. Install Head Block Assembly (**#6**) on top of Center Shaft (**#4**) and tighten thumbscrew (**#5**).
- 3. Install Dial Indicator (**#11**) through hole in Head Block and retain with thumbscrew.



ITEM	PART DESCRIPTION	PART NUMBER	QTY
1	BASE CENTER HOUSING	6425112	1
2	LEG	6425114	3
3	RUBBER TIP	6425116	3
4	CENTER SHAFT	6425113	1
5	THUMBSCREW	6425117	3
6	HEAD BLOCK	6425211	1
7	ROLLER TIP	642540	1
8	STEEL ROD	6425019	2
9	SWIVEL CLAMP	6425018	2
10	THUMBSCREW	81138	1
11	DIAL INDICATOR	33174	1

#### **USE INSTRUCTIONS**



#### As a runout gauge

- 1. Unscrew small tip from Dial Indicator and place in holder on side of head block.
- 2. Install the Roller Tip Assembly (#7)
- 3. Lock Roller Tip and Dial Indicator in position so roller is level with tire or surface to be tested.
- 4. Use minimum and maximum moveable tabs on dial indicator to determine runout.



#### As an extended dial indicator

- 1. Remove Dial Indicator from Head Block and install small tip.
- 2. Install one Steel Rod (**#8**) into Head Block and lock in place.
- Use a Swivel Clamp (#9) along with Dial indicator to position on surface to be measured. Use additional Steel Rod and Swivel Clamp to extend the range and angle of the Dial Indicator.



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round condition which can cause front end vibration

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• Measure hub radial play

