

**BALL JOINT INSTALLATION  
SLEEVES**

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE using tool.**

1. These sleeves are to be used only for installation of Specialty Products Company's #23710-23730 offset ball joints. They have been designed to be used specifically with the #72509 ball joint press.
2. With the ball joint started in the axle yoke, place the short sleeve (#23784) over the ball joint then place top cap (#23782) on top of the short sleeve with the small recess facing up.
3. Place the #72509 ball joint press over the top cap and engage the screw into the small recess.
4. Locate receiver cap (#23781) in hole on lower jaw of the #72509 press. Place receiver (#23783) with lip seated into the lower portion of the upper yoke hole then locate in receiver cap.
5. Press ball joint into hole by tightening the #72509 screw. Watch closely to insure that the ball joint is pressing into the hole straight. When ball joint has been pressed in approximately half way, tear and remove template.
6. After ball joint is fully pressed in, loosen the #72509 screw, remove ball joint press and installation sleeves and continue with alignment procedure.

**Always check for proper clearance between suspension components and other components of the vehicle.**



**Specialty  
Products  
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