

**CHEVY S-10/BLAZER AND  
GMC S-15/JIMMY  
CAM BOLT KIT (REPLACEMENT)  
4WD ONLY**

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*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

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1. Before beginning any alignment, check for loose or worn parts, tire pressure, and odd tire wear patterns.
2. Raise vehicle by lower control arm, remove and replace one upper control arm bolt at a time.
3. Install **#83710** cam bolts by placing one cam at the head of each bolt. Install this assembly, then install other cam and nut and tighten lightly.

**CAUTION: Use care not to damage brake lines, fuel lines or wiring.**

4. Reinstall tire and wheel assembly.
5. Adjust cams to desired caster/camber settings and torque nuts to manufacturer's specifications while holding the head of the bolt stationary.
6. Adjust toe and road test the vehicle.

**Always check for proper clearance between suspension components and other components of the vehicle.**



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