



Specialty Products **FAQ**

25022 xAxis™ Retrofit Kit

Q1: Can I use the 25022 xAxis™ retrofit kit on all part number 25470 and 25480 Toyota adjustable upper control arms?

A1: This retrofit kit will fit most of the 25470 and 25480 control arms manufactured since the original release back in 2008, but there are a few which this kit will not fit. The arms this bushing kit WILL NOT fit are the original arms with rubber bushings and the first series of arms using the SpecRide™ style bushing. These few arms had different bushing end ring inner and outer diameters.

If your arms came with SpecRide™ style bushings AND the OUTSIDE diameters of the end rings are 58.8mm (2.31”), this kit WILL work for you.

If your arms have end rings with OUTSIDE diameters of 57.2mm (2.25”), this kit WILL NOT work.

If your arms were originally equipped with xAxis™ style bushings and they need to be replaced, refer to the website for the appropriate xAxis™ rebuild kit.

To measure the end rings, use calipers around the outside of the bushing housing. This can be done with the control arms still installed on the vehicle. Take into account any added paint, powder coating or under coating.

Most arms will work with this kit. If you do have arms with end rings which have the 57.2mm (2.25”) outside diameters, please contact SPC Customer Service at 1-800-525-6505 or custserv@specprod.com.

